

## Safety data sheet

### SECTION 1. Identification of the substance/mixture and of the company/undertaking

#### 1.1. Product identifier

Code: ESXDEX000001.04  
 Product name: INOX DEOX  
 Chemical name and synonym: INOX DEOX (LIQUID)

#### 1.2. Relevant identified uses of the substance or mixture and uses advised against

Intended use: Deoxidant / passivating for stainless steel

#### 1.3. Details of the supplier of the safety data sheet

Name: NITTY-GRITTY S.R.L.  
 Full address: Via Dei Marmorari 36  
 District and Country: 41057 Spilamberto (Mo)  
 Italia  
 Tel. +39059785210  
 Fax +390597861612

e-mail address of the competent person

responsible for the Safety Data Sheet: info@nitty-gritty.it

#### 1.4. Emergency telephone number

For urgent inquiries refer to

##### POISON CENTER:

ITALY: 06/3054343 06/49970698  
 BELGIUM: 070 245 245  
 CROATIA: +385 1 2348 342  
 CZECH REPUBLIC: +420 224 919 293  
 FINLAND : 09 471977  
 GERMANY: +49 228 287 3211  
 HUNGARY: +36 80 20 11 99  
 IRELAND: 01 8092566 or 01 8379964  
 NORWAY: 22 59 13 00  
 PORTUGAL: 808 250 143  
 RUSSIAN: (495) 628 1687  
 SLOVENIA: + 386 41 650 500  
 SWEDEN: +46 8 33 12 31  
 UNITED KINGDOM: 111

AUSTRIA: +43 1 406 43 43  
 BULGARIA: +359 2 9154 409  
 DENMARK: +45 82 12 12 12  
 ESTONIA: 16662, (+372) 626 93 90  
 FRANCE: + 33 (0)1 45 42 59 59  
 GRECEE : +30 10 779 3777  
 ICELAND :+354 525 111  
 NETHERLANDS : 030 274 88 88  
 POLAND:(12) 411 99 99  
 ROMANIA: 021.318.36.06  
 SLOVAKIA: +421 2 5477 4166  
 SPAIN: + 34 91 562 04 20  
 TURKEY : 0 800 314 7900

### SECTION 2. Hazards identification.

#### 2.1. Classification of the substance or mixture.

The product is classified as hazardous pursuant to the provisions set forth in EC Regulation 1272/2008 (CLP) (and subsequent amendments and supplements). The product thus requires a safety datasheet that complies with the provisions of EC Regulation 1907/2006 and subsequent amendments. Any additional information concerning the risks for health and/or the environment are given in sections 11 and 12 of this sheet.

##### 2.1.1. Regulation 1272/2008 (CLP) and following amendments and adjustments.

Hazard classification and indication:

Acute Tox. 4 H302  
 Skin Corr. 1B H314

Eye Dam. 1

H318

**2.1.2. 67/548/EEC and 1999/45/EC Directives and following amendments and adjustments.**

Danger Symbols:

C

R phrases:

22-35

The full wording of the Risk (R) and hazard (H) phrases is given in section 16 of the sheet.

**2.2. Label elements.**

Hazard labelling pursuant to EC Regulation 1272/2008 (CLP) and subsequent amendments and supplements.

Hazard pictograms:



Signal words:

Danger

Hazard statements:

**H302**

Harmful if swallowed.

**H314**

Causes severe skin burns and eye damage.

Precautionary statements:

**P264**

Wash . . . thoroughly after handling.

**P280**

Wear protective gloves / protective clothing / eye protection / face protection.

**P301+P312**

IF SWALLOWED: Call a POISON CENTER or doctor / physician if you feel unwell.

**P304+P340**

IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing.

**Contains:**

AMMONIUM BIFLUORIDE

PHOSPHORIC ACID

CITRIC ACID

**2.3. Other hazards.**

Information not available.

**SECTION 3. Composition/information on ingredients.****3.1. Substances.**

Information not relevant.

**3.2. Mixtures.**

Contains:

**Identification.****Conc. %.****Classification 67/548/EEC.****Classification 1272/2008 (CLP).**

**PHOSPHORIC ACID**CAS. 7664-38-2  
EC. 231-633-2

47,5 - 50

C R34, Note B

Skin Corr. 1B H314, Note B

INDEX. 015-011-00-6

**AMMONIUM BIFLUORIDE**CAS. 1341-49-7  
EC. 215-676-4

8 - 9

T R25, C R34

Acute Tox. 3 H301, Skin Corr. 1B H314

INDEX. 009-009-00-4

**CITRIC ACID**CAS. 77-92-9  
EC. 201-069-1

8 - 9

Xi R37/38, Xi R41

Eye Dam. 1 H318, Skin Irrit. 2 H315, STOT SE 3  
H335

INDEX. -

Note: Upper limit is not included into the range.

The full wording of the Risk (R) and hazard (H) phrases is given in section 16 of the sheet.

T+ = Very Toxic(T+), T = Toxic(T), Xn = Harmful(Xn), C = Corrosive(C), Xi = Irritant(Xi), O = Oxidizing(O), E = Explosive(E), F+ = Extremely Flammable(F+), F = Highly Flammable(F), N = Dangerous for the Environment(N)

**SECTION 4. First aid measures.****4.1. Description of first aid measures.**

EYES: Remove contact lenses, if present. Wash immediately with plenty of water for at least 30-60 minutes, opening the eyelids fully. Get medical advice/attention.

SKIN: Remove contaminated clothing. Rinse skin with a shower immediately. Get medical advice/attention.

INGESTION: Have the subject drink as much water as possible. Get medical advice/attention. Do not induce vomiting unless explicitly authorised by a doctor.

INHALATION: Get medical advice/attention immediately. Remove victim to fresh air, away from the accident scene. If the subject stops breathing, administer artificial respiration. Take suitable precautions for rescue workers.

**4.2. Most important symptoms and effects, both acute and delayed.**

For symptoms and effects caused by the contained substances, see chap. 11.

**4.3. Indication of any immediate medical attention and special treatment needed.**

Information not available.

**SECTION 5. Firefighting measures.****5.1. Extinguishing media.**

SUITABLE EXTINGUISHING EQUIPMENT

The extinguishing equipment should be of the conventional kind: carbon dioxide, foam, powder and water spray.

UNSUITABLE EXTINGUISHING EQUIPMENT

None in particular.

**5.2. Special hazards arising from the substance or mixture.**

HAZARDS CAUSED BY EXPOSURE IN THE EVENT OF FIRE

Do not breathe combustion products.

**5.3. Advice for firefighters.**

**GENERAL INFORMATION**

Use jets of water to cool the containers to prevent product decomposition and the development of substances potentially hazardous for health. Always wear full fire prevention gear. Collect extinguishing water to prevent it from draining into the sewer system. Dispose of contaminated water used for extinction and the remains of the fire according to applicable regulations.

**SPECIAL PROTECTIVE EQUIPMENT FOR FIRE-FIGHTERS**

Normal fire fighting clothing i.e. fire kit (BS EN 469), gloves (BS EN 659) and boots (HO specification A29 and A30) in combination with self-contained open circuit positive pressure compressed air breathing apparatus (BS EN 137).

**SECTION 6. Accidental release measures.****6.1. Personal precautions, protective equipment and emergency procedures.**

Block the leakage if there is no hazard.

Wear suitable protective equipment (including personal protective equipment referred to under Section 8 of the safety data sheet) to prevent any contamination of skin, eyes and personal clothing. These indications apply for both processing staff and those involved in emergency procedures.

**6.2. Environmental precautions.**

The product must not penetrate into the sewer system or come into contact with surface water or ground water.

**6.3. Methods and material for containment and cleaning up.**

Collect the leaked product into a suitable container. Evaluate the compatibility of the container to be used, by checking section 10. Absorb the remainder with inert absorbent material.

Make sure the leakage site is well aired. Check incompatibility for container material in section 7. Contaminated material should be disposed of in compliance with the provisions set forth in point 13.

**6.4. Reference to other sections.**

Any information on personal protection and disposal is given in sections 8 and 13.

**SECTION 7. Handling and storage.****7.1. Precautions for safe handling.**

Before handling the product, consult all the other sections of this material safety data sheet. Avoid leakage of the product into the environment. Do not eat, drink or smoke during use. Remove any contaminated clothes and personal protective equipment before entering places in which people eat.

**7.2. Conditions for safe storage, including any incompatibilities.**

Store only in the original container. Store the containers sealed, in a well ventilated place, away from direct sunlight. Keep containers away from any incompatible materials, see section 10 for details.

**7.3. Specific end use(s).**

Information not available.

**SECTION 8. Exposure controls/personal protection.****8.1. Control parameters.**

Regulatory References:

United Kingdom EH40/2005 Workplace exposure limits. Containing the list of workplace exposure limits for use with the Control of Substances Hazardous to Health Regulations (as amended).

Éire Code of Practice Chemical Agent Regulations 2011.

OEL EU Directive 2009/161/EU; Directive 2006/15/EC; Directive 2004/37/EC; Directive 2000/39/EC.

TLV-ACGIH ACGIH 2012

**PHOSPHORIC ACID**

**Threshold Limit Value.**

Type	Country	TWA/8h		STEL/15min	
		mg/m3	ppm	mg/m3	ppm
TLV-ACGIH		1		3	
OEL	EU	1		2	
OEL	IRL	1		2	
WEL	UK	1		2	

**AMMONIUM BIFLUORIDE**

**Threshold Limit Value.**

Type	Country	TWA/8h		STEL/15min	
		mg/m3	ppm	mg/m3	ppm
TLV-ACGIH		2,5			
OEL	EU	2,5			

Legend:

(C) = CEILING ; INHAL = Inhalable Fraction ; RESP = Respirable Fraction ; THORA = Thoracic Fraction.

**8.2. Exposure controls.**

As the use of adequate technical equipment must always take priority over personal protective equipment, make sure that the workplace is well aired through effective local aspiration.

When choosing personal protective equipment, ask your chemical substance supplier for advice.

Personal protective equipment must be CE marked, showing that it complies with applicable standards.

Provide an emergency shower with face and eye wash station.

**HAND PROTECTION**

Protect hands with category III work gloves (see standard EN 374).

The following should be considered when choosing work glove material: compatibility, degradation, failure time and permeability.

The work gloves' resistance to chemical agents should be checked before use, as it can be unpredictable. The gloves' wear time depends on the duration and type of use.

**SKIN PROTECTION**

Wear category II professional long-sleeved overalls and safety footwear (see Directive 89/686/EEC and standard EN ISO 20344). Wash body with soap and water after removing protective clothing.

**EYE PROTECTION**

Wear airtight protective goggles (see standard EN 166).

In the presence of risks of exposure to splashes or squirts during work, adequate mouth, nose and eye protection should be used to prevent accidental absorption.

**RESPIRATORY PROTECTION**

If the threshold value (e.g. TLV-TWA) is exceeded for the substance or one of the substances present in the product, use a mask with a type B filter whose class (1, 2 or 3) must be chosen according to the limit of use concentration. (see standard EN 14387). In the presence of gases or vapours of various kinds and/or gases or vapours containing particulate (aerosol sprays, fumes, mists, etc.) combined filters are required.

Respiratory protection devices must be used if the technical measures adopted are not suitable for restricting the worker's exposure to the threshold values considered. The protection provided by masks is in any case limited.

If the substance considered is odourless or its olfactory threshold is higher than the corresponding TLV-TWA and in the case of an emergency, wear open-circuit compressed air breathing apparatus (in compliance with standard EN 137) or external air-intake breathing apparatus (in compliance with standard EN 138). For a correct choice of respiratory protection device, see standard EN 529.

#### ENVIRONMENTAL EXPOSURE CONTROLS.

The emissions generated by manufacturing processes, including those generated by ventilation equipment, should be checked to ensure compliance with environmental standards.

## SECTION 9. Physical and chemical properties.

### 9.1. Information on basic physical and chemical properties.

Appearance	liquid
Colour	yellowish
Odour	pungent
Odour threshold.	Not available.
pH.	1
Melting point / freezing point.	Not available.
Initial boiling point.	Not available.
Boiling range.	Not available.
Flash point.	> 60 °C.
Evaporation rate	Not available.
Flammability (solid, gas)	Not available.
Lower inflammability limit.	Not available.
Upper inflammability limit.	Not available.
Lower explosive limit.	Not available.
Upper explosive limit.	Not available.
Vapour pressure.	Not available.
Vapour density	Not available.
Relative density.	1,380 Kg/l
Solubility	soluble in water
Partition coefficient: n-octanol/water	Not available.
Auto-ignition temperature.	Not available.
Decomposition temperature.	Not available.
Viscosity	Not available.
Explosive properties	Not available.
Oxidising properties	Not available.

### 9.2. Other information.

Information not available.

## SECTION 10. Stability and reactivity.

### 10.1. Reactivity.

There are no particular risks of reaction with other substances in normal conditions of use.

AMMONIUM BIFLUORIDE: decomposes at temperatures over 230°C.

PHOSPHORIC ACID: decomposes at temperatures over 200°C.

### 10.2. Chemical stability.

The product is stable in normal conditions of use and storage.

**10.3. Possibility of hazardous reactions.**

No hazardous reactions are foreseeable in normal conditions of use and storage.

AMMONIUM BIFLUORIDE: risk of explosion on contact with: chlorine trifluoride and bromine trifluoride. May react dangerously with acids.  
PHOSPHORIC ACID: risk of explosion on contact with nitromethane. May react dangerously with alkalis and sodium borohydride.

**10.4. Conditions to avoid.**

None in particular. However the usual precautions used for chemical products should be respected.

**10.5. Incompatible materials.**

PHOSPHORIC ACID: Metals, strong alkalis, aldehydes, sulphides and peroxides.

**10.6. Hazardous decomposition products.**

AMMONIUM BIFLUORIDE: fluorine, hydrogen fluoride, ammonia, nitrogen gas.  
PHOSPHORIC ACID: phosphorus oxide.

**SECTION 11. Toxicological information.****11.1. Information on toxicological effects.**

In the absence of experimental data for the product itself, health hazards are evaluated according to the properties of the substances it contains, using the criteria specified in the applicable regulation for classification. It is therefore necessary to take into account the concentration of the individual hazardous substances indicated in section 3, to evaluate the toxicological effects of exposure to the product.

Acute effects: ingestion of this product is harmful. Even small amounts of product may cause serious health problems (stomach pain, nausea, sickness, diarrhoea).

This product is corrosive and causes serious burns and vesicles on the skin, which can arise even after exposure. Burns are very stinging and painful. Upon contact with eyes, it may cause serious harm, such as cornea opacity, iris lesions, irreversible eye coloration. Possible vapours are caustic for the respiratory system and may cause pulmonary edema, whose symptoms sometimes arise only after some hours.

Exposure symptoms may include: sting, cough, asthma, laryngitis, respiratory disorders, headache, nausea and sickness.

If swallowed, it may cause mouth, throat and oesophagus burns, sickness, diarrhoea, edema, larynx swelling and, consequently, asphyxia. Perforation of the gastro-intestinal tract is also possible.

This product may cause serious ocular lesions, cornea opacity, iris lesions, irreversible eye coloration.

AMMONIUM BIFLUORIDE  
LD50 (Oral). 130 mg/kg Rat

PHOSPHORIC ACID  
LD50 (Oral). 1530 mg/kg Rat  
LD50 (Dermal). 2740 mg/kg Rabbit  
LC50 (Inhalation). > 0,85 mg/l/1h Rat

CITRIC ACID  
LD50 (Oral). 3000 mg/kg Rat

**SECTION 12. Ecological information.**

Use this product according to good working practices. Avoid littering. Inform the competent authorities, should the product reach waterways or sewers or contaminate soil or vegetation.

**12.1. Toxicity.**

Information not available.

**12.2. Persistence and degradability.**

Information not available.

**12.3. Bioaccumulative potential.**

Information not available.

**12.4. Mobility in soil.**

Information not available.

**12.5. Results of PBT and vPvB assessment.**

On the basis of available data, the product does not contain any PBT or vPvB in percentage greater than 0,1%.

**12.6. Other adverse effects.**

Information not available.

**SECTION 13. Disposal considerations.****13.1. Waste treatment methods.**

Reuse, when possible. Product residues should be considered special hazardous waste. The hazard level of waste containing this product should be evaluated according to applicable regulations.

Disposal must be performed through an authorised waste management firm, in compliance with national and local regulations.

Avoid littering. Do not contaminate soil, sewers and waterways.

Waste transportation may be subject to ADR restrictions.

CONTAMINATED PACKAGING

Contaminated packaging must be recovered or disposed of in compliance with national waste management regulations.

**SECTION 14. Transport information.**

These goods must be transported by vehicles authorized to the carriage of dangerous goods according to the provisions set out in the current edition of the Code of International Carriage of Dangerous Goods by Road (ADR) and in all the applicable national regulations. These goods must be packed in their original packagings or in packagings made of materials resistant to their content and not reacting dangerously with it. People loading and unloading dangerous goods must be trained on all the risks deriving from these substances and on all actions that must be taken in case of emergency situations.

**Road and rail transport:**

ADR/RID Class:	8	UN:	3264
Packing Group:	II		
Label:	8		
Nr. Kemler:	80		
Limited Quantity:	1 L		
Tunnel restriction code:	(E)		
Proper Shipping Name:	CORROSIVE LIQUID, ACIDIC, INORGANIC, N.O.S. (PHOSPHORIC ACID; AMMONIUM BIFLUORIDE)		

**Carriage by sea (shipping):**





IMO Class:	8	UN:	3264
Packing Group:	II		
Label:	8		
EMS:	F-A, S-B		
Marine Pollutant:	NO		
Proper Shipping Name:	CORROSIVE LIQUID, ACIDIC, INORGANIC, N.O.S. (PHOSPHORIC ACID; AMMONIUM BIFLUORIDE)		

**Transport by air:**

IATA:	8	UN:	3264
Packing Group:	II		
Label:	8		
Cargo:			
Packaging instructions:	855	Maximum quantity:	30 L
Pass.:			
Packaging instructions:	851	Maximum quantity:	1 L
Special Instructions:	A3, A803		
Proper Shipping Name:	CORROSIVE LIQUID, ACIDIC, INORGANIC, N.O.S. (PHOSPHORIC ACID; AMMONIUM BIFLUORIDE)		

**SECTION 15. Regulatory information.****15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture.**

Seveso category. None.

Restrictions relating to the product or contained substances pursuant to Annex XVII to EC Regulation 1907/2006.

Product Point. 3

Substances in Candidate List (Art. 59 REACH).

None.

Substances subject to authorisation (Annex XIV REACH).

None.

Substances subject to exportation reporting pursuant to (EC) Reg. 649/2012:

None.

Substances subject to the Rotterdam Convention:

None.

Substances subject to the Stockholm Convention:

None.

#### Healthcare controls.

Workers exposed to this chemical agent must not undergo health checks, provided that available risk-assessment data prove that the risks related to the workers' health and safety are modest and that the 98/24/EC directive is respected.

#### 15.2. Chemical safety assessment.

No chemical safety assessment has been processed for the mixture and the substances it contains.

### SECTION 16. Other information.

Text of hazard (H) indications mentioned in section 2-3 of the sheet:

<b>Acute Tox. 3</b>	Acute toxicity, category 3
<b>Acute Tox. 4</b>	Acute toxicity, category 4
<b>Skin Corr. 1B</b>	Skin corrosion, category 1B
<b>Eye Dam. 1</b>	Serious eye damage, category 1
<b>Skin Irrit. 2</b>	Skin irritation, category 2
<b>STOT SE 3</b>	Specific target organ toxicity - single exposure, category 3
<b>H301</b>	Toxic if swallowed.
<b>H302</b>	Harmful if swallowed.
<b>H314</b>	Causes severe skin burns and eye damage.
<b>H318</b>	Causes serious eye damage.
<b>H315</b>	Causes skin irritation.
<b>H335</b>	May cause respiratory irritation.

Text of risk (R) phrases mentioned in section 2-3 of the sheet:

<b>R22</b>	HARMFUL IF SWALLOWED.
<b>R25</b>	TOXIC IF SWALLOWED.
<b>R34</b>	CAUSES BURNS.
<b>R35</b>	CAUSES SEVERE BURNS.
<b>R37/38</b>	IRRITATING TO RESPIRATORY SYSTEM AND SKIN.
<b>R41</b>	RISK OF SERIOUS DAMAGE TO EYES.

#### LEGEND:

- ADR: European Agreement concerning the carriage of Dangerous goods by Road
- CAS NUMBER: Chemical Abstract Service Number
- CE50: Effective concentration (required to induce a 50% effect)
- CE NUMBER: Identifier in ESIS (European archive of existing substances)
- CLP: EC Regulation 1272/2008
- DNEL: Derived No Effect Level
- EmS: Emergency Schedule
- GHS: Globally Harmonized System of classification and labeling of chemicals
- IATA DGR: International Air Transport Association Dangerous Goods Regulation
- IC50: Immobilization Concentration 50%
- IMDG: International Maritime Code for dangerous goods
- IMO: International Maritime Organization

- INDEX NUMBER: Identifier in Annex VI of CLP
- LC50: Lethal Concentration 50%
- LD50: Lethal dose 50%
- OEL: Occupational Exposure Level
- PBT: Persistent bioaccumulative and toxic as REACH Regulation
- PEC: Predicted environmental Concentration
- PEL: Predicted exposure level
- PNEC: Predicted no effect concentration
- REACH: EC Regulation 1907/2006
- RID: Regulation concerning the international transport of dangerous goods by train
- TLV: Threshold Limit Value
- TLV CEILING: Concentration that should not be exceeded during any time of occupational exposure.
- TWA STEL: Short-term exposure limit
- TWA: Time-weighted average exposure limit
- VOC: Volatile organic Compounds
- vPvB: Very Persistent and very Bioaccumulative as for REACH Regulation
- WGK: Water hazard classes (German).

**GENERAL BIBLIOGRAPHY**

1. Directive 1999/45/EC and following amendments
2. Directive 67/548/EEC and following amendments and adjustments
3. Regulation (EC) 1907/2006 (REACH) of the European Parliament
4. Regulation (EC) 1272/2008 (CLP) of the European Parliament
5. Regulation (EC) 790/2009 (I Atp. CLP) of the European Parliament
6. Regulation (EC) 453/2010 of the European Parliament
7. Regulation (EC) 286/2011 (II Atp. CLP) of the European Parliament
8. Regulation (EC) 618/2012 (III Atp. CLP) of the European Parliament
9. The Merck Index. - 10th Edition
10. Handling Chemical Safety
11. Niosh - Registry of Toxic Effects of Chemical Substances
12. INRS - Fiche Toxicologique (toxicological sheet)
13. Patty - Industrial Hygiene and Toxicology
14. N.I. Sax - Dangerous properties of Industrial Materials-7, 1989 Edition
15. ECHA website

**Note for users:**

The information contained in the present sheet are based on our own knowledge on the date of the last version. Users must verify the suitability and thoroughness of provided information according to each specific use of the product.

This document must not be regarded as a guarantee on any specific product property.

The use of this product is not subject to our direct control; therefore, users must, under their own responsibility, comply with the current health and safety laws and regulations. The producer is relieved from any liability arising from improper uses.

Provide appointed staff with adequate training on how to use chemical products.